



PRODUCT DESCRIPTION

Haley's 5-Ply Particle Board Core construction provides the highest quality door used in the industry.

All doors meet or exceed current industry standards.

- Current WDMA I.S. 1A
- W.I.C. Section 20
- A.W.I. Section 1300 when specified

ITEM SPECIFICATIONS

Maximum Size	4'-0" x 8'-0"
Thickness	1 ³ / ₄ " Only
Stiles	1 ³ / ₈ " laminated hardwood bonded to core
Rails/Lock Blocks	1 ¹ / ₄ " minimum wood bonded to core
Core	Particle board. Meets or exceeds requirements of ANSI A208 and CS236-66. Abrasively planed before veneering
Adhesives	Type 2. Type 1 available.
Faces	Check with Haley for current availability.
Vision Panels & Louvers	Total area of openings not to exceed 40% of door area or 50% of door height, must be a minimum of 5" from door edges
Prefitting	May be prefit to net sizes as specified
Machining	May be factory machined for hardware as specified
Warranty	Up to life of the original installation. See full Haley Brothers Warranty for specific coverages
Short Form Specification	Doors shall be "Haley 5-Ply Solid Core, Particle Board Core," manufactured according to the specifications shown in the Haley catalog

NOTE: All dimensions are before trimming.