

## ORDER WRITE-UP INFORMATION

DOOR SIZE (NET)				FACE		DOOR CONSTRUCTION						DOOR MARK NO.	HWDR DRWNG NO.	DOOR ELEV.	DETAIL DRWNG. NO.	PKG.			
WIDTH		HEIGHT		THK.	SPECIE	FINISH	PROD.	LABEL	STILE	RAIL	BLK.	GLUE	BEV.	HND.					
FT	IN	FT	IN																
← 1 →					← 2 →	← 3 →	← 4 →	5	6	7	8	9	10	11	12	13	14	15	16

  

**CODES**

**1 DOOR SIZE:** List net Width (Feet & Inches), net Height (Feet & Inches), and Thickness

**2 SPECIE:** List Face Specie and Cut

**3 FINISH:**

CC - Custom Color	WN - Windsor
OP - Opaque	NP - New Port
CL - Clear	MN - Monarch
SR - Santa Rosa (B-3)	OX - Oxford
HR - Heritage	RG - Regency

**4 PRODUCT:**

SHC - Standard Hollow Core  
 AHC - Architectural Hollow Core  
 PBC - Standard Particle Core  
 APC - Architectural Particle Core  
 SLC - Standard Lumber Core  
 ALC - Architectural Lumber Core  
 AFD-45 - Architectural 45-Min Fire Door  
 AFD-60 - Architectural 60-Min Fire Door  
 AFD-90 - Architectural 90-Min Fire Door  
 LL 2 - Lead Lined (1/32") 2 Pound  
 LL 4 - Lead Lined (1/16") 4 Pound  
 LL 8 - Lead Lined (1/8) 8 Pound  
 LLB - Lead Lined Bolted Construction  
 EMD - Electro-magnetic Shielded Door  
 STC31 - Sound Transmission Class 31  
 STC32 - Sound Transmission Class 32  
 STC40 - Sound Transmission Class 40  
 STC41 - Sound Transmission Class 41  
 STC50 - Sound Transmission Class 50

Note: STC50 requires two communicating STC40 in single opening.  
 All STC Doors include threshold, sweep and gaskets -

**5 LABEL:**

20M - 20 Min Label Required  
 45M - 45 Min Label Required  
 60M - 60 Min Label Required  
 90M - 90 Min Label Required

**CODES**

**6 STILE:**

S - SOFTWOOD  
 H - HARDWOOD (Mill Option)  
 M - MATCHING (Matching Hardwood)  
 SE - PLASTIC LAMINATE  
 SV - SLM/Veneered Meeting Stiles (20 min Pairs)

**7 RAIL:**

S - SOFTWOOD (Standard)  
 H - HARDWOOD  
 SE - PLASTIC LAMINATE

**8 BLOCKING:** Refer to Blocking combinations below and enter 1 or more codes for desired combination

**9 GLUE:**

I R - Exterior Glue & Plywood  
 I B - Exterior Glueline only  
 II - INTERIOR (Standard)

**10 BEVEL:**

Ø - NO BEVEL (BOOK EDGE)  
 1 - BEVEL ONE EDGE (Lock Stile)  
 2 - BEVEL TWO EDGES  
 1H - BEVEL ONE EDGE (Hinge Stile)

**11 HAND:**

RH - RIGHT HAND  
 LH - LEFT HAND  
 RHR - RIGHT HAND REVERSE  
 LHR - LEFT HAND REVERSE

Note: Hands are considered to be Metal unless otherwise stated.  
 See machining sheet for proper handing.

**12 DOOR MARK NO.:** When doors require marking, list Mark numbers in column. If more than one mark number is required per line item, list on a supplementary sheet.

**13 HARDWARE DRAWING NO.:** List Drawing Number per line item and attach Drawing(s) to order.

**14 DOOR ELEVATION:** Refer to standard elevations below and enter code

**15 DETAIL DRAWING NO. :** List Drawing No. per line item and attach Drawing(s) to order.

**16 PACKAGING OPTIONS:** SS - SLIP SHEET  
 PB - POLY BAG  
 PC - PEEL COAT  
 SC - SPECIAL CRATING (L.T.L.)

Note: Use combination of codes when desired i.e., PB/SC.

