



### PRODUCT DESCRIPTION

Haley's Standard Particle Board Core construction provides the most popular flush door used in the industry.

Meets requirements for the following industry standards:

- Current ANSI/NWWDA I.S. 1A
- W.I.C. Section 20
- A.W.I. Section 1300 when specified

### ITEM SPECIFICATIONS

|  |   |
|--|---|
| <b>Maximum Size</b>                      | 4'-0" x 10'-0"  |
| <b>Thickness</b>                         | 1-3/8" or 1-3/4"  |
| <b>Stiles*</b>                           | 1" softwood   |
| <b>Rails*</b>                            | 1-1/8" minimum.   |
| <b>Core</b>                              | Particle board. Meets or exceeds requirements of ANSI A208.1 and CS236-66.  |
| <b>Adhesives</b>                         | Type II Interior. Type I available.   |
| <b>Faces</b>                             | All commercially available hardwood veneer species.   |
| <b>Openings for Lights &amp; Louvers</b> | Total area of openings not to exceed 40% of door area or 50% of door height; must be a minimum of 5" from edges of door.                  |
| <b>Prefitting</b>                        | May be prefit to net sizes as specified.  |
| <b>Machining</b>                         | May be factory machined for hardware as specified.  |
| <b>Other Detail Work</b>                 | Metal louvers and light stops as specified. Wood louvers and light stops to match faces.  |
| <b>Warranty</b>                          | Two years interior, one year exterior. See Haley "Warranty" for specific details.   |
| <b>Short Form Specification</b>          | Doors shall be "Haley Standard Solid Core, Particle Board Core," manufactured according to the specifications shown in the Haley catalog. |