**Haley’s Architectural Laminated Strand Lumber Core is manufactured with laminated strand lumber, glued together providing versatile application of surface mounted hardware. Meets or exceeds following industry standards: Current ANSI/WDMA I.S. 1A; W.I. Section-12 and A.W.S. Grade Custom Edition II 2014.**

**PRODUCT FEATURES AND SPECIFICATIONS**

- **Maximum Size:** 4’ 0” X 10’ 0”
- **Minimum Size:** 1’ 6” X 5’ 0” (Please contact customer service for potential options.)
- **Thickness:** 1 3/4”
- **Core:** One specie of laminated strand lumber, kiln-dried and glued together. Core bonded to stiles and rails.
- **Stiles*: 1 3/8” 2-ply hardwood bonded to core; 1 3/8” hardwood optional.
- **Rails*: 1 1/8” minimum; bonded to core.
- **Faces:** All commercially available hardwood species and hi-pressure decorative laminates (HPDL) backed with dual layer high-density fiberboard (HDF.)
- **Adhesives:** Type-II Interior
- **Lites and Louvers:** Full lite available with no less than 6” stiles and top rail and 10” bottom rail. No hardware preps within 2 1/4” from lite/louver opening.
- **Prefitting:** May be factory machined for hardware as specified.
- **Other Detailed Work:** Metal louvers and lite stops as specified. Wood light stops to match faces.
- **Finishing:** All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.
- **Warranty:** Lifetime warranty. See Haley warranty @ [www.haleybros.com](http://www.haleybros.com) for specific warranty details.
- **Short Form Specification:** "Doors shall be Haley Architectural SCL Structural Composite Lumber Core” manufactured according to specifications in Haley catalog.
- **Leed Credits:** MR 5.1 and 5.2. Local and Regional Materials; project must be within 500 miles (2 points possible.)
  - EQ 4.4 Low Emitting Material (1 point.)
  - MR7 Certified Wood (1 point.) Chain of Custody certificate available upon request.

* Stile and rail frame dimensions may vary due to machining specifications.