
GOLD LABEL PRE-FINISH RIVERVIEW ARCHITECTURAL PLANT

Haley Bros., Inc. moves into the 21st century with a new generation of factory-applied door finishes that use ultraviolet (U.V.) curing.

This U.V. finish ensures **unprecedented durability while enhancing the clarity of grain in the wood** that is so beautiful. The product is suited for abuse prone areas found in hospitals, hotels, and schools.

The system combines a water-borne stain base coat that is oven dried with several coats of a clear-urethane acrylate. The near 100% solids liquid coating transforms into a hard, smooth finish in seconds because of ultraviolet light. The molecular change creates a cross-linked polymer structure that exhibits unprecedented resistance to marring, scratching, staining, and yellowing.

Our U.V. finish meets or exceeds the *W.D.M.A.* (Window and Door Manufacturers Association) and *AWI* (Architectural Woodwork Institute) *System TR-6*. This U.V. finish also passes the rigorous *K.C.M.A.* (Kitchen Cabinet Manufacturers Association) specifications, including all stain-resistance tests.

This process has already proven itself in the furniture, hardwood, and vinyl-flooring industries. These industries have the difficult task of showing the beauty of their products, while protecting them against constant use.

This technology releases no harmful-solvent emissions into the fragile atmosphere. This factory-finish has the approval of the E.P.A. and meets the country's most stringent regulations established by the Air Quality Management District in Southern California.

Architects can specify a factory-applied finish that has the look and feel of fine furniture --- plus the toughness and durability of hardwood flooring --- without adding to the soaring costs of construction. Installed costs of our pre-finish are lower than field-applied finishes.

When you specify Haley "Gold Label" Pre-finished Doors, you receive the following:

- The quality, look, and feel of fine furniture
- Unsurpassed durability
- Proven modern technology
- Good economics
- Safety for the environment

Short Form Specification:

FACTORY FINISH: "Haley Gold Label factory finish or equal. Base coat will be a heat-cured, water-borne stain sealer. Top coats to be clear-urethane acrylate, cured by ultraviolet light (U.V.) to ensure maximum toughness and abrasion resistance. This finish must meet or exceed the performance criteria of A.W.I. System TR-6 and the specifications of the K.C.M.A. and W.D.M.A. The finish process must be environmentally safe and comply with all current E.P.A. regulations for solvent emissions."