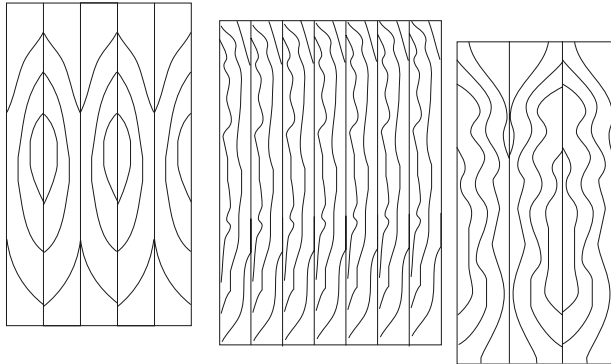


**1300-G-13**

**Assembly of Spliced Veneer on a Face**

The type of “assembly match” must be specified to obtain a desired appearance. Any sequence matching from opening to opening must be specified. The following three face assembly methods give a wide range of flexibility and cost control to the design professional.

**Balance Match**

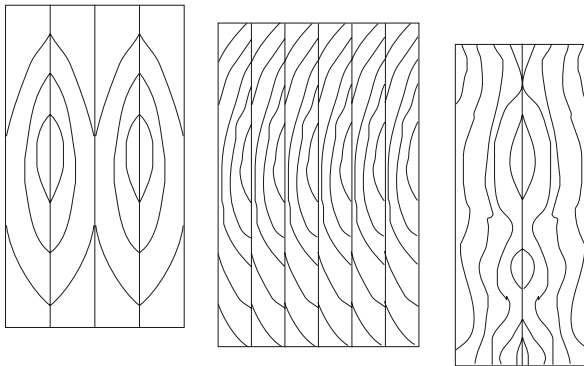


Balance Match

*Balance Match - Figure 1300-08*

Symmetrical appearance. Each face is assembled from an even or odd number of pieces of uniform width before trimming. This match reduces veneer yield.

**Center Balance Match**

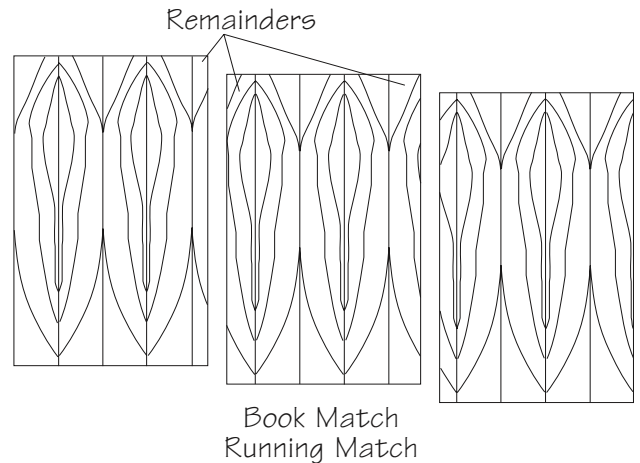


Balance and Center Match

*Center Balance Match - Figure 1300-09*

Symmetrical appearance. Each face is assembled from an even number of veneer pieces of uniform width before trimming. Thus, there is a veneer joint in the center of the panel. This match further reduces veneer yield.

**Running Match**



Book Match  
Running Match

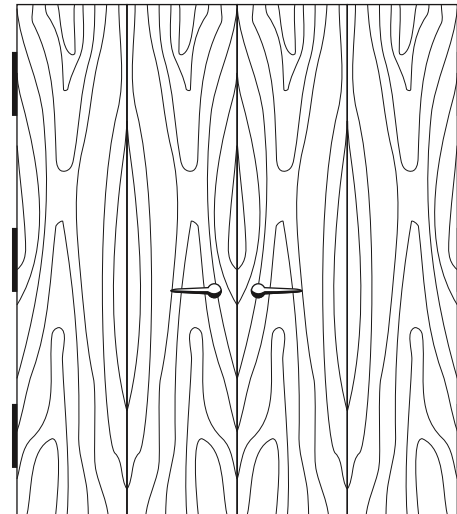
*Running Match - Figure 1300-10*

Non symmetrical appearance on any single door face. Veneer pieces of unequal width are common. Each face is assembled from as many veneer pieces as necessary.

**1300-G-14**

**Doors in Pairs or Sets**

**Pair Match**



*Door Pair Match - Figure 1300-11*

Doors hung in adjacent sets or in close proximity may be (and in some grades, must be) specified as pair matched where appropriate. Note to specifiers: The illustration shows book-matched, center balance matched faces. The standards do not require this condition. A review of the previous few pages and careful specification will avoid misunderstandings.