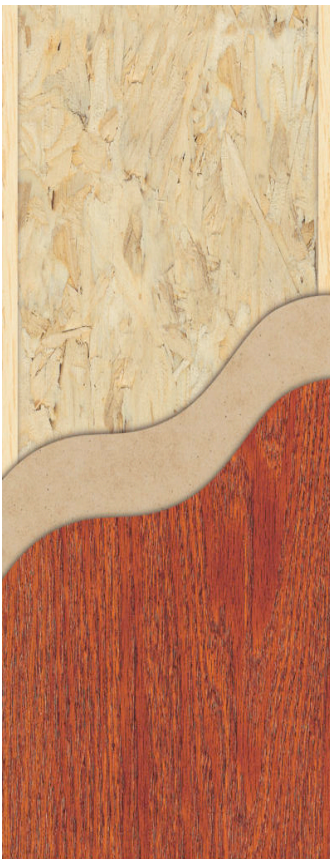


ARCHITECTURAL 5-PLY STRUCTURAL COMPOSITE LUMBER CORE DOOR

BONDED TO CORE - NO ADDED UREA FORMALDEHYDE - GRADE A HARDWOOD VENEER

Haley's Architectural Laminated Strand Lumber Core is manufactured with laminated strand lumber, glued together providing versatile application of surface mounted hardware. **Not available for 3-ply plastic laminate.** Meets or exceeds following industry standards: Current ANSI/WDMA I.S. 1A; W.I. Section-12 and A.W.S. Grade Custom Edition II 2014.



* Stile and rail frame dimensions may vary due to machining specifications.

PRODUCT FEATURES AND SPECIFICATIONS

Maximum Size: 4' 0" X 10' 0"

Minimum Size: 1' 6" X 5' 0" (Please contact customer service for potential options.)

Thickness: 1 3/4"

Core: One specie of laminated strand lumber, kiln-dried and glued together. Core bonded to stiles and rails.

Stiles*: 1 3/8" 2-ply hardwood bonded to core; 1 3/8" hardwood optional.

Rails*: 1 1/8" minimum; bonded to core..

Faces: All commercially available hardwood species and hi-pressure decorative laminates (HPDL) backed with dual layer high-density fiberboard (HDF.) **Not available for 3-ply plastic laminate.**

Adhesives: Type-I Interior

Lites and Louvers: Full lite available with no less than 6" stiles and top rail and 10" bottom rail. No hardware preps within 2 1/4" from lite/louver opening.

Prefitting: May be factory machined for hardware as specified.

Other Detailed Work: Metal louvers and lite stops as specified. Wood light stops to match faces.

Finishing: All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

Warranty: Lifetime warranty. See Haley warranty @ www.haleybros.com for specific warranty details.

Short Form Specification: "Doors shall be Haley Architectural SCL Structural Composite Lumber Core" manufactured according to specifications in Haley catalog.